

# **Powder-Free Nitrile Gloves** (ASTM | EN) Specifications

### **Product Specification**

Product Type Powder-Free, Non-sterile, Single-use Nitrile Butadiene Rubber (NBR) Material Black, Blue, White

XS, S, M, L, XL

3.0 ± 0.3 Weight (g)

 Not made with natural rubber latex
 Ambidextrous Design & Features

Finger Textured
 Beaded cuff

Shelf-life 3 years from the date of manufacturing

### Quality Standards

Food Contact

Conforms to ASTM D6319 and EN 455 Standards

• Manufactured under ISO 9001:2015 and ISO 13485:2016 Quality Management System

Conforms to Medical Device Regulation (EU) 2017/745 Class I

Conforms to Personal Protective Equipment Regulation (EU) 2016/425 Category I

Conforms to Federal Legislation US FDA 21 CFR 177.2600
 Conforms to Regulation (EU) No 1935/2004
(Italian D.M. 21/03/73, EC Directive 93/11/EEC & Council of Europe Resolution AP(2004)4)

\*Conforms to JETRO and Korea MFDS standards

# 3.0g Black | Blue | White **Powder-Free Nitrile Gloves**

### Physical Properties

PROPERTY	STANDARDS				
	ASTM D6319		EN 455		
	Before Aging	After Aging	Before Aging	After Aging	
Tensile Strength (MPa)	Min 14	Min 14	N/A	N/A	
Elongation at Break (%)	Min 500	Min 400	N/A	N/A	
Median Force at Break (N)	N/A	N/A	Min 6	Min 6	
Powder Content (mg/glove)	≤ 2	≤ 2.0		≤ 2.0	
Protein Content (mg/glove)	N/A		Not detected		

### **Physical Dimension**

DIMENSIONS		STANDARDS			
		One Glove	ASTM D6319	<b>EN455</b> Min 240	
		Min 240	Min 220 (XS, S), Min 230 (M, L, XL)		
Palm Width (mm)	XS	75 ± 5	70 ± 10	≤80	
	S	85 ± 5	80 ± 10	80 ± 10	
	М	95 ± 5	95 ± 10	95 ± 10	
	L	105 ± 5	110 ± 10	110 ± 10	
	XL	115 ± 5	120 ± 10	≥110	
Single Wall Thickness (mm)	Finger (13 ± 3 mm from finger tip)	Min 0.08	Min 0.05	N/A	
	Palm (33 ± 5 mm from crotch)	Min 0.05	Min 0.05	N/A	
	*Cuff (25 ± 5 mm from cuff edge)	Min 0.04	N/A	N/A	

## **Quality Assurance for Pre-Shipment Inspection**

Characteristic	Dimension	Physical Properties	Freedom from Holes	Visual Defects	
				Major	Minor
Inspection Level	S2	S2	G1	G1	G1
AQL	4.0	4.0	1.5	2.5	4.0



















